

# TK6000 I/O Module

## replacement instructions

The following items should be included in the replacement kit:

- Instructions
- I/O Module
- Screwdriver
- 4mm screws (4)
- 5mm screws (4)

P/N: 20389-03 12/13



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### Complete the following steps to replace the I/O module on the TK6000.

*Note: There are no replacement screws for the bumper in the kit.*

1. Remove bumper screws and case back screws.
2. Remove the four 4 mm screws that are easily accessible on the I/O module. There are two at the bottom of the board and two on either side set in the bridge of plastic that covers part of the I/O board.
3. Remove the four 5 mm screws that are set under the plastic bridge. There are four holes in the bridge that allow the provided screwdriver to fit through the plastic to reach the screws.
4. Hold the module by the plastic bridge and pull it off.
5. Take the new module from the kit and place it in the TK6000. It should settle in without needing any force.
6. Attach the four 4 mm screws that come with the kit. Tighten them snugly in place.

*CAUTION: It is possible to over-tighten the screws and strip the screw hole threads. To avoid this, tighten the screws using the Phillips end of the included screwdriver. If the threads are accidentally stripped, contact a service center to schedule a repair.*

*Note: The screw heads can be pushed onto the screwdriver which will hold them in place.*

7. Carefully place the four 5 mm screws through the holes in the bridge and tighten them snugly in place.
8. Reattach the case back and tighten the four screws.
9. Replace the top bumper with the two screws on either side.
10. Test the connections of the newly replaced I/O module.

